Top Instruction addendums 3/4/25

Please use these along with the original instructions

Step 9 Side curtain install:

After using the template and screwing the ferrule into the top of the door we now screw them to the bottom of the door with ¼-20 screws that are included with your hardware.

- 1. Usie a #7 (.201 diameter) drill bit. Hold drill perpendicular to the ferrule and drill through the bottom inner door. Light pressure let the drill cut do not force it down or it will tear the fiberglass.
- 2. We use a ¼-20 pulley tap and go down through the ferrule to align and tap the lower hole
- 3. Apply loctitie to the ¼-20 set screw and insert it through the ferrule into the bottom of the door.

Step 7 Header Bows

The machined billet aluminum header bows do not need to be trimmed to length.

Step 1 hardware list item r.

Listed as $6-32 \times 1\%$ SS pan head screws will also include $4-40 \times 1\%$ SS pan head screws. You will use one or the other depending on the source of your windshield frame

When printing the door template be sure it is the correct size before drilling the two holes it lays out.

If you have any questions, please feel free to contact us 336-389-0904 or sales@whitbymotorcars.com
Thank you!